

The Columbia/Okura dynaPAL™ lite system offers a compact, adaptable solution for your end-of-line palletizing needs. This versatile system prioritizes safety and reliability while accommodating a wide range of packaging types, weights, and sizes. With multiple configuration options, we will tailor the dynaPAL™ lite to your specific requirements, optimizing your production process and footprint.



## **BENEFITS**

- Compact, modular system allows maximum flexibility.
- Seamlessly integrates with upstream and downstream operations.
- More affordable and flexible than standard palletizing.
- Smaller footprint than our other dynaPAL™ lines
- Up to 12 individual picks per minute

#### **SPECIFICATIONS**

Units per ı	minute	Applications		
Bags	Up to 12 individual picks per minute	Bags	Cases	Pail
Cases		Trays	Drum	
Load capacity		Footprint		
50 - 100 kg		Length	Up to 190"	
		Width	Up to 190"	



Columbia/Okura LLC is a robotic palletizing integrator, applying expert knowledge and tools to solve customers "End of Line" production challenges for a diverse range of businesses, products, and applications.

We believe in the transformative power of automation.

## **ADDITIONAL SPECIFICATIONS**

	dynaPAL™Lite	dynaPAL™	dynaPAL™HD
Load capacity	50 - 100 kg	100 - 160 kg	160+ kg
Production rate	Up to 12 individual picks per minute	Up to 28 individual picks per minute	Up to 8 individual picks per minute
Typical footprint	Typical footprint	Typical footprint	Typical footprint
Out-feed conveyors	1 or 2	1 or more	1 or more
In feed conveyors	1 or 2	1 or more	1 or more
Electrical requirements	480V / 60amp	480V / 60amp	480V / 60amp

# TRANSFORMATIVE AUTOMATION

Boost your facility's productivity with the dynaPAL<sup>™</sup> lite system. By integrating this versatile solution into your end-of-line operations, you'll experience enhanced consistency and reliability. Our flexible cell layouts allow us to tailor a system specifically for your products and facility.

At Columbia/Okura, we believe automation is the catalyst for unprecedented growth. Beyond robotic palletizing, we engineer comprehensive solutions that drive transformative results for your business.





#### **WORKING WITH US**

- Fully customized and integrated palletizing system
- Robust end effectors adapted for your application
- Low maintenance and easy to clean components
- Quick installation and commissioning
- Intuitive and user-friendly software with fast changeover of palletizing patterns
- Training, remote support, and OEM parts



